



Dart Aerospace Ltd.
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Hawkesbury, ON
K6A 1K7
Canada

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D5604-1
Job Sheet 185593



Part No: D5604-1

Job Qty: 10 ea

Part Name: Drill Bushing



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/31/18

Job Tracking No:

Due Date: 11/16/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: D5604 REV.A IPP REV:A 18.04.19 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		11/16/18	0.00	0.00	Start Up Machining-4		
100	Doosan	10 pcs		11/16/18	0.00	2.50	Doosan		
110	QC	10 pcs		11/16/18	0.00	0.00	QC2 Machining-4		
120	QC	10 pcs		11/16/18	0.00	0.00	QC8 Machining-4		
130	Packaging	10 pcs		11/16/18	0.00	0.00	Packaging3-2		
140	QC21-SA	10 Ea		11/16/18	0.00	0.00	QC21		

Part Op 100 - 1-Turn as per Folio FB925 Folio Rev: _____ Dwg Rev: A 2-Deburr
Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB
120 - QC8- Inspect parts - second check
130 - Identify as per dwg & Stock Location: _____
140 - QC21- Final Inspection - Work Order Release

DEC 21 9:00

DEC 12 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M303R0.750	303 Round Bar 0.750	2.0800 2.313 (208 ea)	90-Start up Operation	5119664

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M303R0.750	2	121	0

Part Specifications

Specifications could not be found.

Plex 10/31/18 7:34 AM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table border="0"> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																															
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CANADA
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Container No: S135065



Part: D5604-1

Job No: 185593

Serial No/Batch: S135065

Revision: A

Inspector:

Exp Date:

Instructions: Various STC's

Date: 12/05/18